

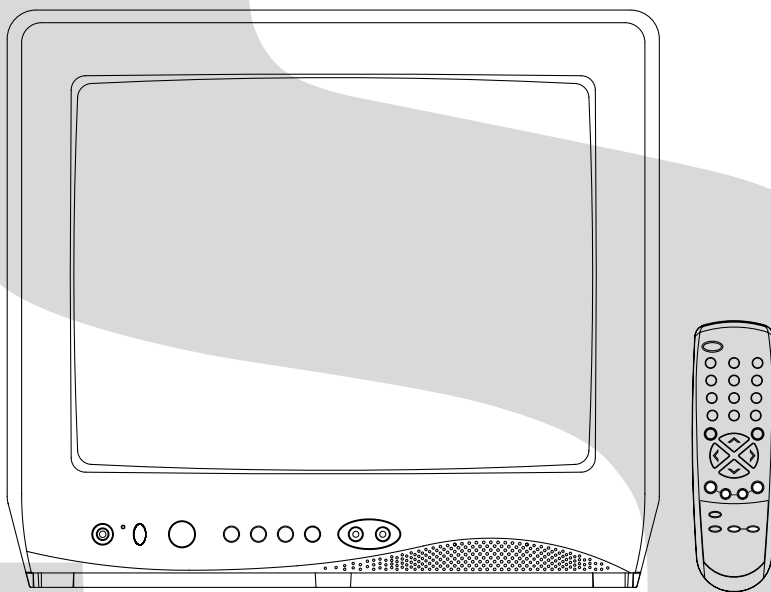
TOSHIBA

FILE NO. 050-200408

SERVICE MANUAL

COLOR TELEVISION

13A24



SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES


As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a  mark, the designated parts must be used.

4. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

5. TAKE CARE TO DEAL WITH THE CATHODE-RAY TUBE

In the condition that an explosion-proof cathode-ray tube is set in this equipment, safety is secured against implosion. However, when removing it or serving from backward, it is dangerous to give a shock. Take enough care to deal with it.

6. AVOID AN X-RAY

Safety is secured against an X-ray by considering about the cathode-ray tube and the high voltage peripheral circuit, etc.

Therefore, when repairing the high voltage peripheral circuit, use the designated parts and make sure not modify the circuit.

Repairing except indicates causes rising of high voltage, and it emits an X-ray from the cathode-ray tube.

7. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

(INSULATION CHECK PROCEDURE)

1. Unplug the plug from the AC outlet.
2. Remove the antenna terminal on TV and turn on the TV.
3. Insulation resistance between the cord plug terminals and the external exposure metal **[Note 2]** should be more than 1M ohm by using the 500V insulation resistance meter **[Note 1]**.
4. If the insulation resistance is less than 1M ohm, the inspection repair should be required.

[Note 1]

If you have not the 500V insulation resistance meter, use a Tester.

[Note 2]

External exposure metal: Antenna terminal
Earphone jack

HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the VERSION LETTER.)

1. MODEL NUMBER and VERSION LETTER

The MODEL NUMBER can be found on the back of each product and the VERSION LETTER can be found at the end of the SERIAL NUMBER.

2. PART NO. and DESCRIPTION

You can find it in your SERVICE MANUAL.

IMPORTANT

Inferior silicon grease can damage IC's and transistors.

When replacing an IC's or transistors, use only specified silicon grease (YG6260M).

Remove all old silicon before applying new silicon.

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GENERAL SPECIFICATIONS

G-1	TV System	CRT	CRT Size / Visual Size	13 inch / 335.4mmV	
			CRT Type	Normal	
			Deflection	90 degree	
			Magnetic Field BV/BH	+0.45G/0.18G	
			Color System	NTSC	
			Speaker	1Speaker	
				Position	Bottom
				Size	3 Inch
				Impedance	8 ohm
			Sound Output	MAX	1.0 W
		10%(Typical)	0.8 W		
		NTSC3.58+4.43 /PAL60Hz	No		
G-2	Tuning System	Broadcasting System		US System M	
		Tuner and Receive CH	System	1Tuner	
			Destination	USA(W/ CATV)	
			Tuning System	F-Synth	
			Input Impedance	VHF/UHF 75 ohm	
				CH Coverage	2 - 69, 4A, A-5 - A-1, A - I, J - W, W+1 - W+84
			Intermediate Frequency	Picture(FP)	45.75MHz
				Sound(FS)	41.25MHz
				FP-FS	4.50MHz
			Preset CH		No
	Stereo/Dual TV Sound		No		
	Tuner Sound Muting		Yes		
G-3	Power	Power Source	AC	120V AC 60Hz	
			DC		
		Power Consumption		at AC	
			Stand by (at AC)		54 W at AC 120 V 60 Hz
		Per Year		5 W at AC 120 V 60 Hz	
				-- kWh/Year	
	Protector	Power Fuse		Yes	
G-4	Regulation	Safety		UL / CSA	
		Radiation		FCC / IC	
		X-Radiation		DHHS / HWC	
G-5	Temperature	Operation		+5oC ~ +40oC	
		Storage		-20oC ~ +60oC	
G-6	Operating Humidity			Less than 80% RH	

GENERAL SPECIFICATIONS

G-7	On Screen Display	Menu		Yes	
		Menu Type		Character	
		Picture		Yes	
			Contrast		Yes
			Brightness		Yes
			Color		Yes
			Tint		Yes
			Sharpness		Yes
			Audio		No
			Bass		No
			Treble		No
			Balance		No
			BBE On/Off		No
			Stable Sound On/Off		No
			CH Set Up		Yes
			TV/CABLE(CATV)		Yes
			Auto CH Memory		Yes
			Add/ Delete		Yes
			Language		Yes
			V-chip		Yes
			Lock		Yes
			On Timer		Yes
			CH Label		No
			Favorite CH		No
			Color Stream DVD/DTV		No
			Control Level		Yes
			Volume		Yes
			Brightness		Yes
			Contrast		Yes
			Color		Yes
			Tint		Yes
			Sharpness		Yes
			Tuning		No
	Bass		No		
	Treble		No		
	Balance		No		
	Back Light		No		
	Stereo,Audio Output,SAP		No		
	Video		Yes		
	Color Stream		No		
	Channel(TV/Cable)		Yes		
	CH Label		No		
	Game Timer		Yes		
	Sleep Timer		Yes		
	Sound Mute		Yes		
	V-chip Rating		Yes		
G-8	OSD Language		English French Spanish		
G-9	Clock and Timer	Sleep Timer	Max Time	120 Min	
			Step	10 Min	
		On Timer	Program(On Timer)	Yes	
		Wake Up Timer		No	
	Timer Back-up (at Power Off Mode)	more than	-- Min Sec		

GENERAL SPECIFICATIONS

G-10	Remote Control	Unit	RC-EH	
		Glow in Dark Remocon	Yes	
		Format	Toshiba	
		Custom Code	40-BF h	
		Power Source	Voltage(D.C) UM size x pcs	3V UM-4 x 2 pcs
		Total Keys		27 Keys
		Keys	Power	Yes
			1	Yes
			2	Yes
			3	Yes
			4	Yes
			5	Yes
			6	Yes
			7	Yes
			8	Yes
			9	Yes
			0	Yes
			100	No
			CH Up	Yes
			CH Down	Yes
			Volume Up	Yes
			Volume Down	Yes
			TV/Caption/Text	Yes
			CH1/CH2	Yes
			TV/Video(TV/AV)	Yes
			CH RTN/CH ENT(Quick View)	Yes
			Sleep	Yes
			RE Call(Call)	Yes
			Reset	Yes
			Menu	Yes
			Enter	Yes
			Mute	Yes
			Exit	No
			MTS(Audio Select)	No
			Set +	Yes
			Set -	Yes
			Multi Brand Keys	
			CH Up(VCR)	No
			CH Down(VCR)	No
			Pause/Still	No
	TV/VCR(VCR)	No		
	Code	No		
	FF	No		
	Rew	No		
	Rec	No		
	Play	No		
	Stop	No		
	TV	No		
	VCR	No		
	Cable	No		

GENERAL SPECIFICATIONS

G-11	Features	Auto Degauss	Yes	
		Auto Shut Off	Yes	
		Canal+	No	
		CATV	Yes	
		Anti-theft	No	
		Rental	No	
		Memory(Last CH)	Yes	
		Memory(Last Volume)	Yes	
		V-Chip	Yes	
		Type	USA,ORION Type	
		BBE	No	
		Auto Search	No	
		CH Allocation	No	
		SAP	No	
		Channel Lock	No	
		Just Clock Function	No	
		Game Position	No	
		CH Label	No	
		VM Circuit	No	
		Full OSD	No	
		Premiere	No	
		Comb Filter	No	
			Lines	
		Auto CH Memory	Yes	
		Hotel Lock	No	
		Closed Caption	Yes	
		FBT Leak Test Protect	Yes	
		CH Lock	Yes	
		Video Lock	Yes	
		Game Timer (Max Time:120 Min)	Yes	
		Stable Sound	No	
		Energy Star	No	
		Power On Memory	Yes	
Favorite CH	No			
G-12	Accessories	Owner's Manual	Language w/Guarantee Card	English / Spanish / French
				Yes
		Remote Control Unit		Yes
		Rod Antenna		No
			Poles	
			Terminal	
		Loop Antenna		No
			Terminal	-
		U/V Mixer		No
		DC Car Cord (Center+)		No
		Guarantee Card		No
		Warning Sheet		No
		Circuit Diagram		No
		Antenna Change Plug		No
		Service Facility List		No
		Important Safeguard		No
		Dew/AHC Caution Sheet		No
		AC Plug Adapter		No
		Quick Set-up Sheet		No
		Battery		Yes
			UM size x pcs	UM-4 x 2 pcs
	OEM Brand	No		
AC Cord		No		
AV Cord (2Pin-1Pin)		No		
Registration Card (NDL Card)		Yes		
ESP Card		No[From '04 MAR O/R]		
300 ohm to 75 ohm Antenna Adapter		No		

GENERAL SPECIFICATIONS

G-13	Interface	Switch	Front	Power	Yes	
				System Select	No	
				Main Power SW	No	
				Sub Power	No	
				Channel Up/Reset	Yes	
				Channel Down/Enter	Yes	
				Volume Up/Set Up	Yes	
				Volume Down/Set Down	Yes	
				MENU=Volume Up+Volume Down	Yes	
			Rear	AC/DC	No	
				TV/CATV Selector	No	
				Degauss	No	
				Main Power SW	No	
			Indicator	Power	Yes	
				Stand-by	No	
				On Timer	No	
			Terminals	Front	Video Input	RCA RCA x 1 Ear Phone
				Audio Input		
			Other Terminal			
				Rear	Video Input(Rear1)	No
					Video Input(Rear2)	No
					Audio Input(Rear1)	No
			Audio Input(Rear2)	No		
			Video Output	No		
			Audio Output	No		
			Euro Scart	No		
			Color Stream	No		
			Diversity	No		
			Ext Speaker	No		
			DC Jack 12V(Center +)	No		
			VHF/UHF Antenna Input	F Type		
			AC Outlet	No		
G-14	Set Size	Approx. W x D x H (mm)		<u>362 x 360 x 320.5</u>		
G-15	Weight	Net (Approx.)		<u>9.5 kg (20.9 lbs)</u>		
		Gross (Approx.)		<u>11.0kg (24.4lbs)</u>		
G-16	Carton	Master Carton		No		
			Content	--- Sets		
			Material	-- /--		
			Dimensions W x D x H(mm)	-- x -- x --		
			Description of Origin	No		
			Gift Box		Yes	
				Material	Double/Brown	
				Dimensions W x D x H(mm)	<u>440 x 408 x 380</u>	
				Design	As per Buyer's	
				Description of Origin	Yes	
			Drop Test		Natural Dropping At 1 Corner / 3 Edges / 6 Surfaces	
				Height (cm)	62	
	Container Stuffing		<u>866</u> Sets/40' container			
G-17	Cabinet Material	Cabinet	Cabinet Front	PS 94V0 DECABROM		
			Cabinet Rear	PS 94V0 DECABROM		
		PCB	Non-Halogen Demand	No		
			Eyelet Demand	Yes		

DISASSEMBLY INSTRUCTIONS

1. REMOVAL OF ANODE CAP

Read the following **NOTED** items before starting work.

- * After turning the power off there might still be a potential voltage that is very dangerous. When removing the Anode Cap, make sure to discharge the Anode Cap's potential voltage.
- * Do not use pliers to loosen or tighten the Anode Cap terminal, this may cause the spring to be damaged.

REMOVAL

1. Follow the steps as follows to discharge the Anode Cap. (Refer to Fig. 1-1.)

Connect one end of an Alligator Clip to the metal part of a flat-blade screwdriver and the other end to ground. While holding the plastic part of the insulated Screwdriver, touch the support of the Anode with the tip of the Screwdriver. A cracking noise will be heard as the voltage is discharged.

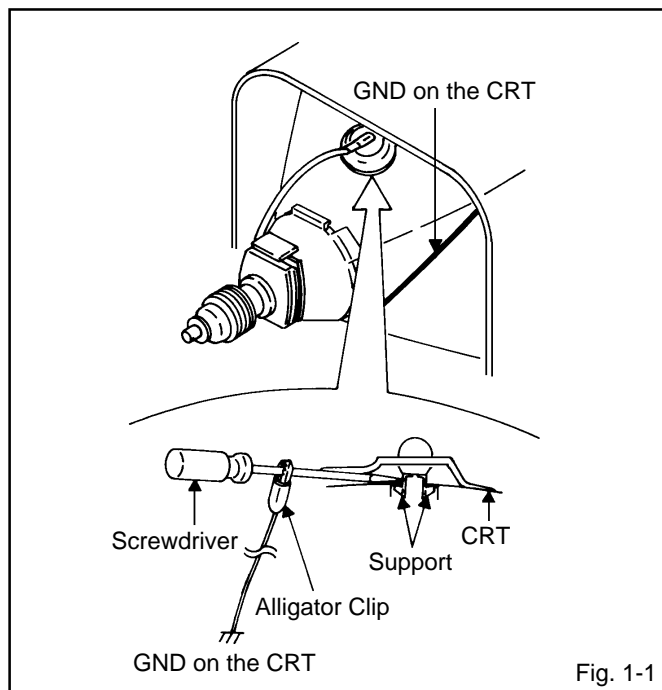


Fig. 1-1

2. Flip up the sides of the Rubber Cap in the direction of the arrow and remove one side of the support. (Refer to Fig. 1-2.)

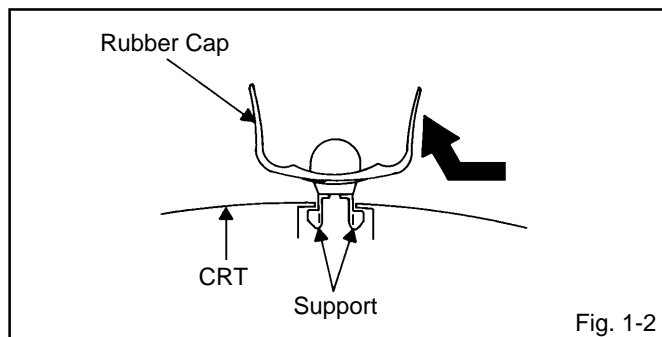


Fig. 1-2

3. After one side is removed, pull in the opposite direction to remove the other.

NOTE

Take care not to damage the Rubber Cap.

INSTALLATION

1. Clean the spot where the cap was located with a small amount of alcohol. (Refer to Fig. 1-3.)

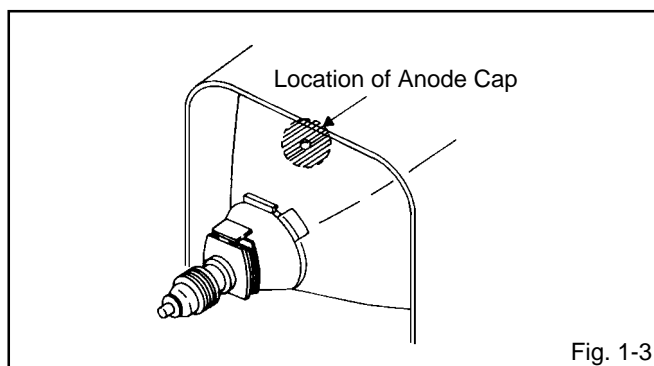


Fig. 1-3

NOTE

Confirm that there is no dirt, dust, etc. at the spot where the cap was located.

2. Arrange the wire of the Anode Cap and make sure the wire is not twisted.
3. Turn over the Rubber Cap. (Refer to Fig. 1-4.)

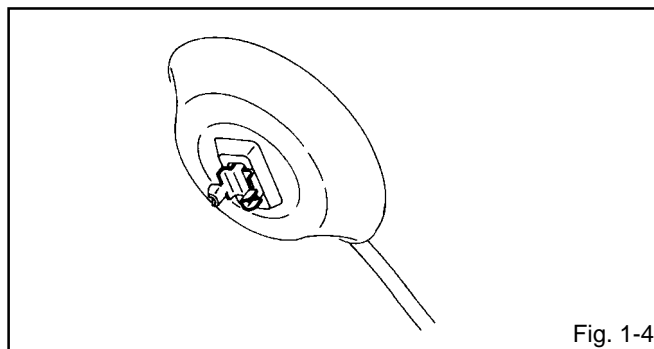


Fig. 1-4

4. Insert one end of the Anode Support into the anode button, then the other as shown in Fig. 1-5.

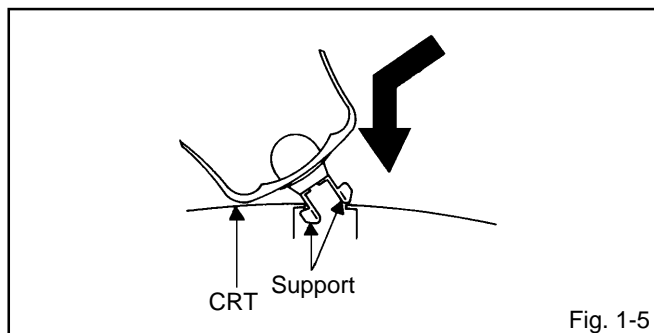


Fig. 1-5

5. Confirm that the Support is securely connected.
6. Put on the Rubber Cap without moving any parts.

DISASSEMBLY INSTRUCTIONS

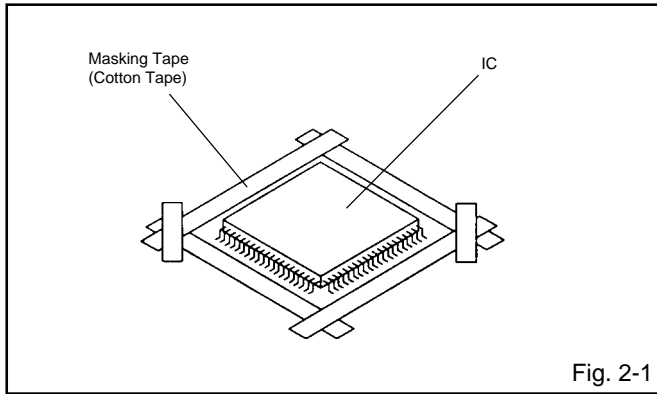
2. REMOVAL AND INSTALLATION OF FLAT PACKAGE IC

REMOVAL

1. Put the Masking Tape (cotton tape) around the Flat Package IC to protect other parts from any damage. (Refer to Fig. 2-1.)

NOTE

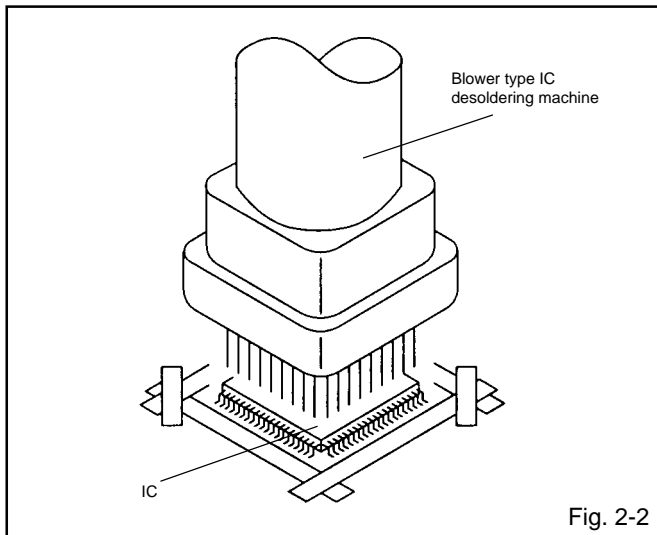
Masking is carried out on all the parts located within 10 mm distance from IC leads.



2. Heat the IC leads using a blower type IC desoldering machine. (Refer to Fig. 2-2.)

NOTE

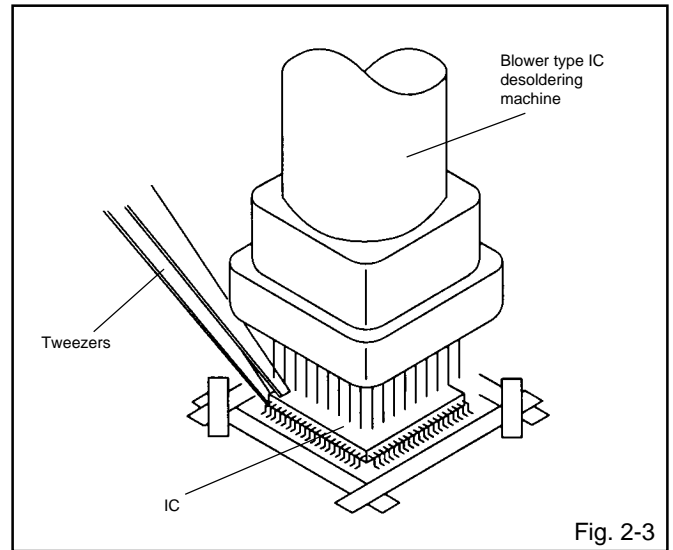
Do not add the rotating and the back and forth directions force on the IC, until IC can move back and forth easily after desoldering the IC leads completely.



3. When IC starts moving back and forth easily after desoldering completely, pickup the corner of the IC using a tweezers and remove the IC by moving with the IC desoldering machine. (Refer to Fig. 2-3.)

NOTE

Some ICs on the PCB are affixed with glue, so be careful not to break or damage the foil of each IC leads or solder lands under the IC when removing it.

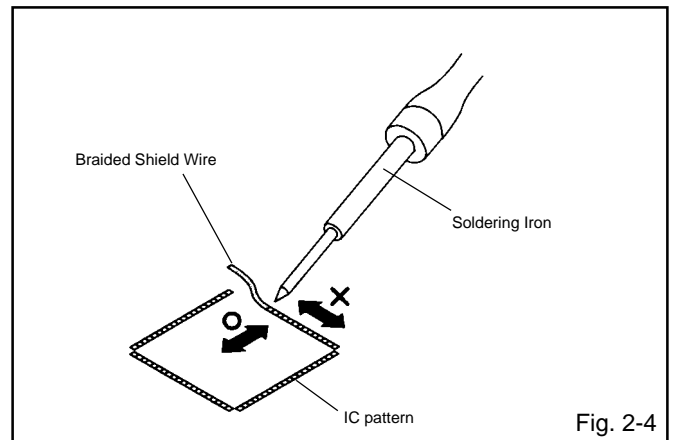


4. Peel off the Masking Tape.

5. Absorb the solder left on the pattern using the Braided Shield Wire. (Refer to Fig. 2-4.)

NOTE

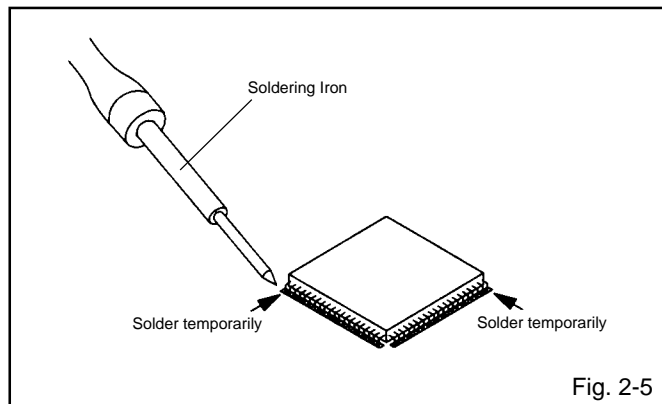
Do not move the Braided Shield Wire in the vertical direction towards the IC pattern.



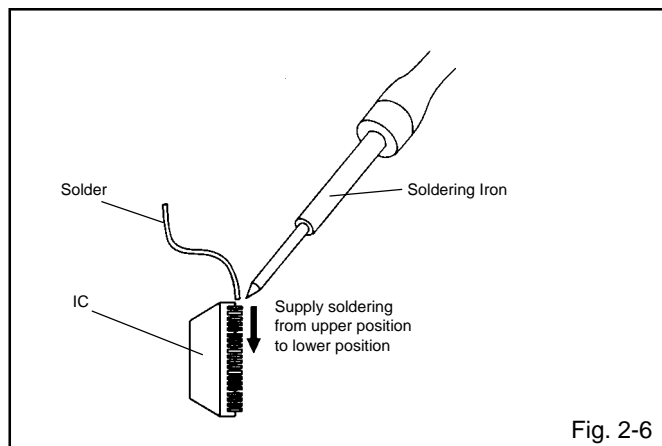
DISASSEMBLY INSTRUCTIONS

INSTALLATION

1. Take care of the polarity of new IC and then install the new IC fitting on the printed circuit pattern. Then solder each lead on the diagonal positions of IC temporarily. (Refer to Fig. 2-5.)



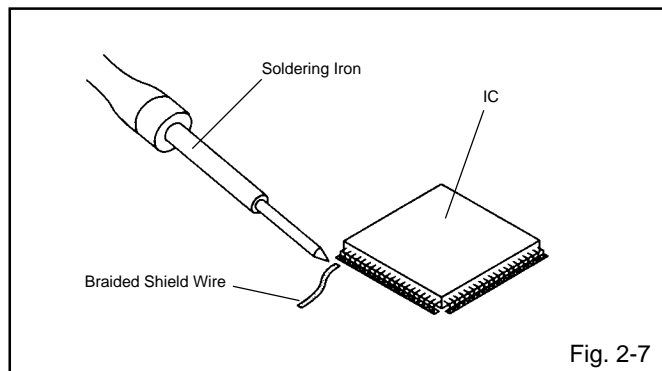
2. Supply the solder from the upper position of IC leads sliding to the lower position of the IC leads. (Refer to Fig. 2-6.)



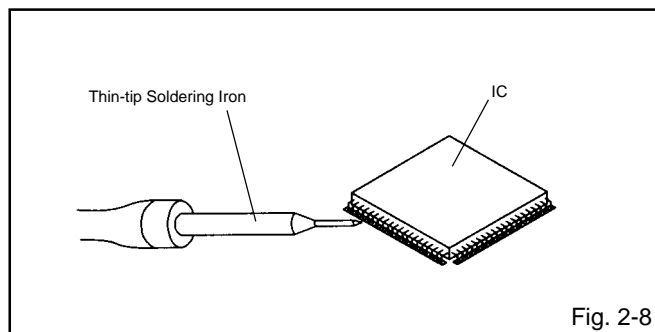
3. Absorb the solder left on the lead using the Braided Shield Wire. (Refer to Fig. 2-7.)

NOTE

Do not absorb the solder to excess.



4. When bridge-soldering between terminals and/or the soldering amount are not enough, resolder using a Thin-tip Soldering Iron. (Refer to Fig. 2-8.)



5. Finally, confirm the soldering status on four sides of the IC using a magnifying glass. Confirm that no abnormality is found on the soldering position and installation position of the parts around the IC. If some abnormality is found, correct by resoldering.

NOTE

When the IC leads are bent during soldering and/or repairing, do not repair the bending of leads. If the bending of leads are repaired, the pattern may be damaged. So, always be sure to replace the IC in this case.

SERVICE MODE LIST

This unit provided with the following SERVICE MODES so you can repair, examine and adjust easily. To enter the Service Mode, press both set key and remote control key for more than 1 second.

Set Key	Remocon Key	Operations
VOL. (-) MIN	0	Releasing of V-CHIP PASSWORD.
VOL. (-) MIN	1	Initialization of the factory. NOTE: Do not use this for the normal servicing. If you set a factory initialization, the memories are reset such as the channel setting, and the POWER ON total hours.
VOL. (-) MIN	6	POWER ON total hours is displayed on the screen. Refer to the "CONFIRMATION OF HOURS USED". Can be checked of the INITIAL DATA of MEMORY IC. Refer to the "WHEN REPLACING EEPROM (MEMORY) IC".
VOL. (-) MIN	8	Writing of EEPROM initial data. NOTE: Do not use this for the normal servicing.
VOL. (-) MIN	9	Display of the Adjustment MENU on the screen. Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).

CONFIRMATION OF HOURS USED

POWER ON total hours can be checked on the screen. Total hours are displayed in 16 system of notation.

NOTE: If you set a factory initialization, the total hours is reset to "0".

1. Set the VOLUME to minimum.
2. Press both VOL. DOWN button on the set and Channel button (6) on the remote control for more than 1 second.
3. After the confirmation of using hours, turn off the power.

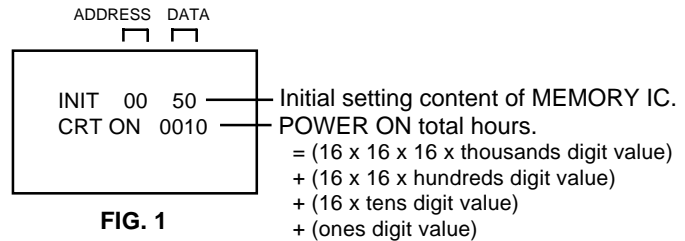


FIG. 1

WHEN REPLACING EEPROM (MEMORY) IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

NOTE: No need setting for after INI 0F due to the adjustment value.

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
00	50	04	EB	4E	07	B3	24	69	39	00	00	05	90	D6	00	07

Table 1

1. Enter DATA SET mode by setting VOLUME to minimum.
 2. Press both VOL. DOWN button on the set and Channel button (6) on the remote control for more than 1 second. ADDRESS and DATA should appear as FIG 1.
 3. ADDRESS is now selected and should "blink". Using the VOL. +/- button on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
 4. Press ENTER to select DATA. When DATA is selected, it will "blink".
 5. Again, step through the DATA using VOL. +/- button until required DATA value has been selected.
 6. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
 7. Repeat steps 3 to 6 until all data has been checked.
 8. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input.
After the data input, set to the initializing of shipping.
 9. Turn POWER on.
 10. Press both VOL. DOWN button on the set and Channel button (1) on the remote control for more than 1 second.
 11. After the finishing of the initializing of shipping, the unit will turn off automatically.
- The unit will now have the correct DATA for the new MEMORY IC.

ELECTRICAL ADJUSTMENTS

1. ADJUSTMENT PROCEDURE

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

CAUTION

- Use an isolation transformer when performing any service on this chassis.
- Before removing the anode cap, discharge electricity because it contains high voltage.
- When removing a PCB or related component, after unfastening or changing a wire, be sure to put the wire back in its original position.
- When you exchange IC and Transistor for a heat sink, apply the silicon grease on the contact section of the heat sink. Before applying new silicon grease, remove all the old silicon grease. (Old grease may cause damages to the IC and Transistor.)

Prepare the following measurement tools for electrical adjustments.

1. Oscilloscope
2. Digital Voltmeter
3. Pattern Generator

On-Screen Display Adjustment

1. In the condition of NO indication on the screen. Press the VOL. DOWN button on the set and the Channel button (9) on the remote control for more than 1 second to appear the adjustment mode on the screen as shown in Fig. 1-1.

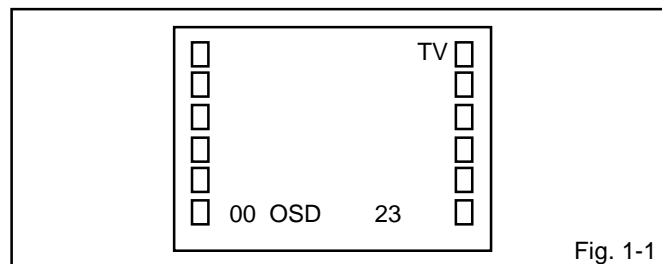


Fig. 1-1

3. Use the Channel UP/DOWN button or Channel button (0-9) on the remote control to select the options shown in Fig. 1-2.
4. Press the MENU button on the remote control to end the adjustments.

NO.	FUNCTION	NO.	FUNCTION
00	OSD H	16	CONTRAST CENT
01	CUT OFF	17	CONTRAST MAX
04	H. VCO	18	CONTRAST MIN
05	H. PHASE	19	COLOR CENTER
06	V. SIZE	20	COLOR MAX
07	V. SHIFT	21	COLOR MIN
08	R DRIVE	22	TINT
09	B DRIVE	23	SHARPNESS
10	R BIAS	24	FM LEVEL
11	G BIAS	25	LEVEL
12	B BIAS	26	SEPARATION1
13	BRIGHT CENT	27	SEPARATION2
14	BRIGHT MAX	28	TEST MONO
15	BRIGHT MIN	29	TEST STEREO

Fig. 1-2

2. BASIC ADJUSTMENTS

2-1: CUT OFF

1. Adjust the unit to the following settings.
R.DRIVE=10, B.DRIVE=10, R.BIAS=64, G.BIAS=64, B.BIAS=64, BRI.CENT=120, CONT.MAX=40.
2. Place the set with Aging Test for more than 15 minutes.
3. Activate the adjustment mode display of Fig. 1-1 and press the channel button (01) on the remote control to select "CUT OFF".
4. Adjust the **Screen Volume** until a dim raster is obtained.

2-2: WHITE BALANCE

NOTE: Adjust after performing CUT OFF adjustment.

1. Place the set with Aging Test for more than 10 minutes.
2. Receive the gray scale pattern from the Pattern Generator.
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of Fig. 1-1 and press the channel button (10) on the remote control to select "R. BIAS".
5. Press the CH. UP/DOWN button on the remote control to select the "R. BIAS", "G. BIAS", "B. BIAS", "R. DRIVE" or "B. DRIVE".
6. Adjust the VOL. UP/DOWN button on the remote control to whiten the R. BIAS, G. BIAS, B. BIAS, R. DRIVE, and B. DRIVE at each step tone sections equally.
7. Perform the above adjustments 5 and 6 until the white color is looked like a white.

2-3: FOCUS

1. Receive the monoscope pattern.
2. Turn the Focus Volume fully counterclockwise once.
3. Adjust the **Focus Volume** until picture is distinct.

2-4: HORIZONTAL PHASE

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of Fig. 1-1 and press the channel button (05) on the remote control to select "H. PHAS".
4. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on right and left becomes minimum.

2-5: VERTICAL SHIFT

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of Fig. 1-1 and press the channel button (07) on the remote control to select "V. SFT".
4. Press the VOL. UP/DOWN button on the remote control until the horizontal line becomes fit to the notch of the shadow mask.

ELECTRICAL ADJUSTMENTS

2-6: VERTICAL SIZE

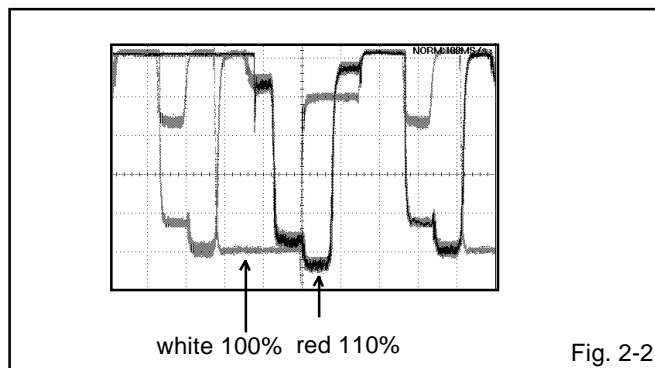
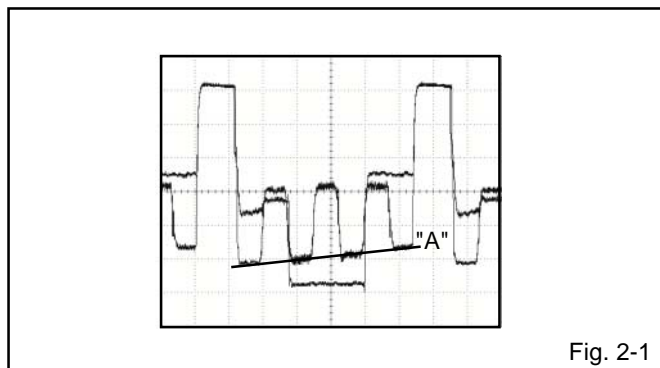
1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(06)** on the remote control to select "V. SIZE".
4. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on upside and downside becomes $10 \pm 2\%$.

2-7: SUB BRIGHTNESS

1. Receive the monoscope pattern. (RF Input)
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(13)** on the remote control to select "BRI.CENT".
4. Press the VOL. UP/DOWN button on the remote control until the white 0% is starting to be visible
5. Receive the monoscope pattern. (Audio Video Input)
6. Press the TV/VIDEO button on the remote control to set to the AV mode. Then perform the above adjustments 2~4.

2-8: SUB TINT/SUB COLOR

1. Receive the color bar pattern.
2. Connect the oscilloscope to **TP023**.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(22)** on the remote control to select "TINT".
4. Press the VOL. UP/DOWN button on the remote control until the section "A" becomes as straight line **(Refer to Fig. 2-1)**
5. Connect the oscilloscope to **TP022**.
6. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(19)** on the remote control to select "COL.CENT".
7. Press the VOL. UP/DOWN button on the remote control until the red color level is adjusted to $110 \pm 10\%$ of the white level. **(Refer to Fig. 2-2)**
8. Receive the color bar pattern. (Audio Video Input)
9. Press the TV/VIDEO button on the remote control to set to the AV mode. Then perform the above adjustments 2~7

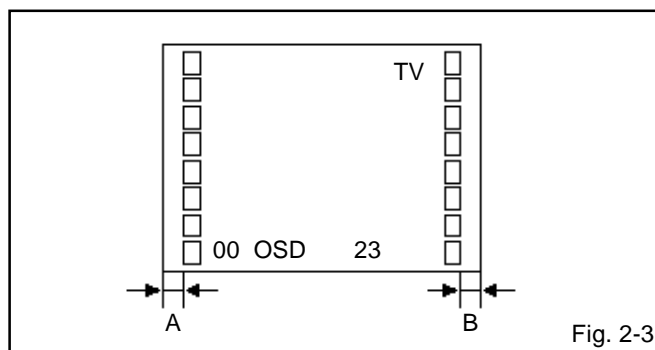


2-9: SUB CONTRAST

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(17)** on the remote control to select "CONT. MAX".
2. Press the VOL. UP/DOWN button on the remote control until the contrast step No. becomes "48".
3. Receive a broadcast and check if the picture is normal.
4. Press the TV/VIDEO button on the remote control to set to the AV mode.
5. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(17)** on the remote control to select "CONT. MAX".
6. Press the VOL. UP/DOWN button on the remote control until the contrast step No. becomes "55".
7. Receive a broadcast and check if the picture is normal.

2-10: OSD HORIZONTAL

1. Activate the adjustment mode display of **Fig. 1-1**.
2. Press the VOL. UP/DOWN button on the remote control until the difference of A and B becomes minimum. **(Refer to Fig. 2-3)**



2-11: Confirmation of Fixed Value (Step No.)

Please check if the fixed values of the each adjustment items are set correctly referring below. (RF/AV)

NO.	FUNCTION	STEP NO.	NO.	FUNCTION	STEP NO.
04	H. VCO	04	21	COLOR MIN	00
14	BRIGHT MAX	140	23	SHARPNESS	53
15	BRIGHT MIN	60	24	FM LEVEL	00
16	CONTRAST CENT	30	25	LEVEL	00
18	CONTRAST MIN	15	26	SEPARATION1	00
20	COLOR MAX	74	27	SEPARATION2	00

ELECTRICAL ADJUSTMENTS

3. PURITY AND CONVERGENCE ADJUSTMENTS

NOTE

1. Turn the unit on and let it warm up for at least 30 minutes before performing the following adjustments.
2. Place the CRT surface facing east or west to reduce the terrestrial magnetism.
3. Turn ON the unit and demagnetize with a Degauss Coil.

3-1: STATIC CONVERGENCE (ROUGH ADJUSTMENT)

1. Tighten the screw for the magnet. Refer to the adjusted CRT for the position. **(Refer to Fig. 3-1)**
If the deflection yoke and magnet are in one body, untighten the screw for the body.
2. Receive the green raster pattern from the color bar generator.
3. Slide the deflection yoke until it touches the funnel side of the CRT.
4. Adjust center of screen to green, with red and blue on the sides, using the pair of purity magnets.
5. Switch the color bar generator from the green raster pattern to the crosshatch pattern.
6. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
7. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.
8. Adjust the crosshatch pattern to change to white by repeating steps 6 and 7.

3-2: PURITY

NOTE

Adjust after performing adjustments in section 3-1.

1. Receive the green raster pattern from color bar generator.
2. Adjust the pair of purity magnets to center the color on the screen.
Adjust the pair of purity magnets so the color at the ends are equally wide.
3. Move the deflection yoke backward (to neck side) slowly, and stop it at the position when the whole screen is green.
4. Confirm red and blue color.
5. Adjust the slant of the deflection yoke while watching the screen, then tighten the fixing screw.

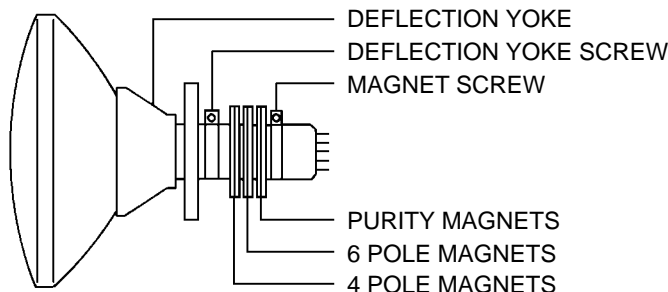


Fig. 3-1

3-3: STATIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 3-2.

1. Receive the crosshatch pattern from the color bar generator.
2. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
3. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.

3-4: DYNAMIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 3-3.

1. Adjust the differences around the screen by moving the deflection yoke upward/downward and right/left. **(Refer to Fig. 3-2-a)**
2. Insert three wedges between the deflection yoke and CRT funnel to fix the deflection yoke. **(Refer to Fig. 3-2-b)**

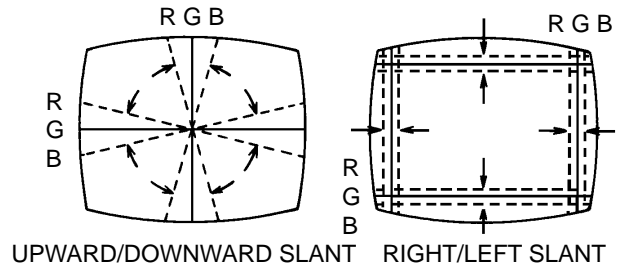
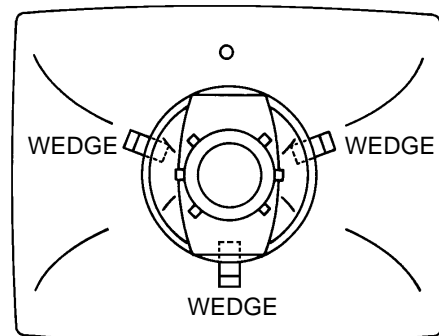


Fig. 3-2-a

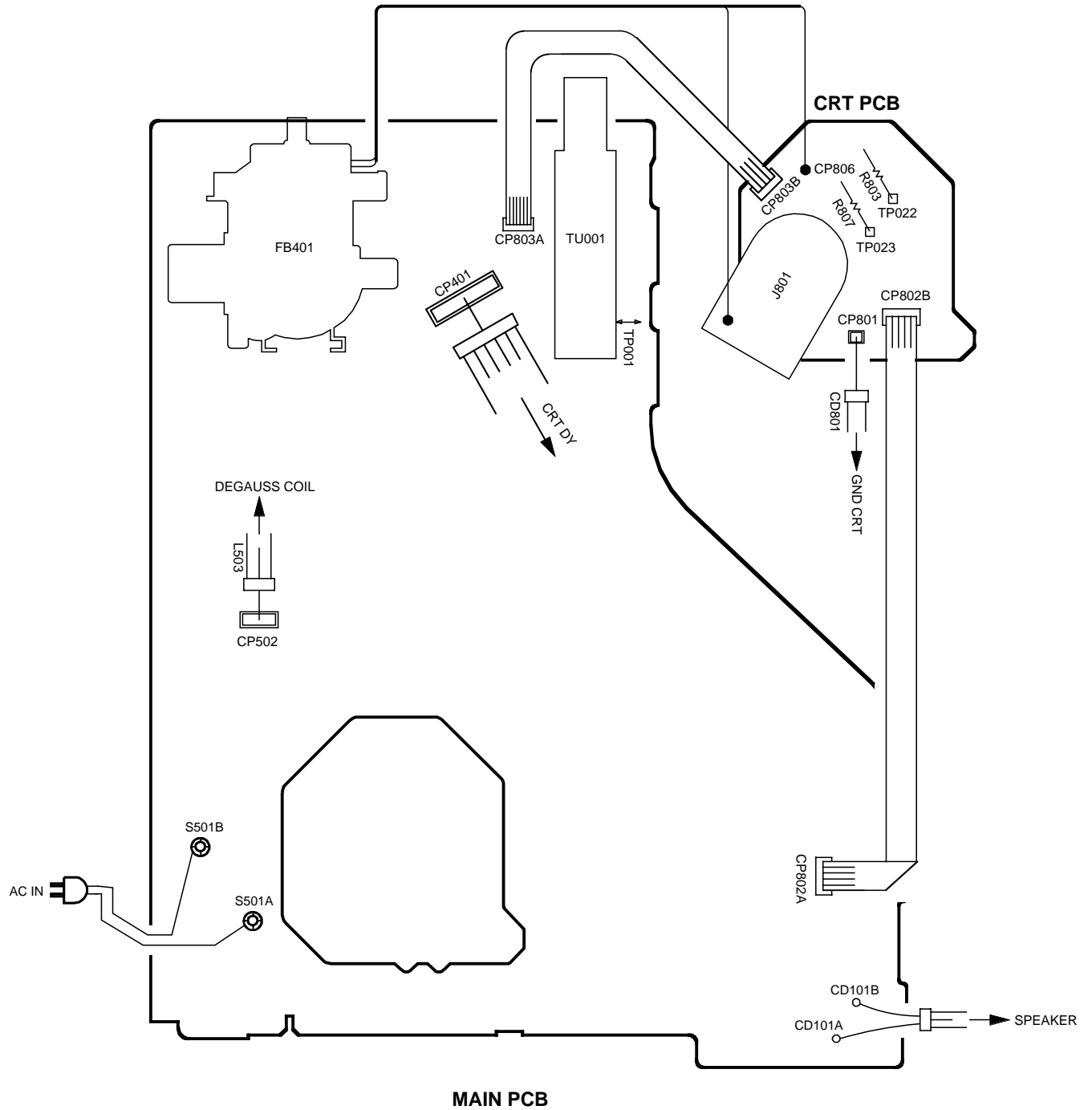


WEDGE POSITION

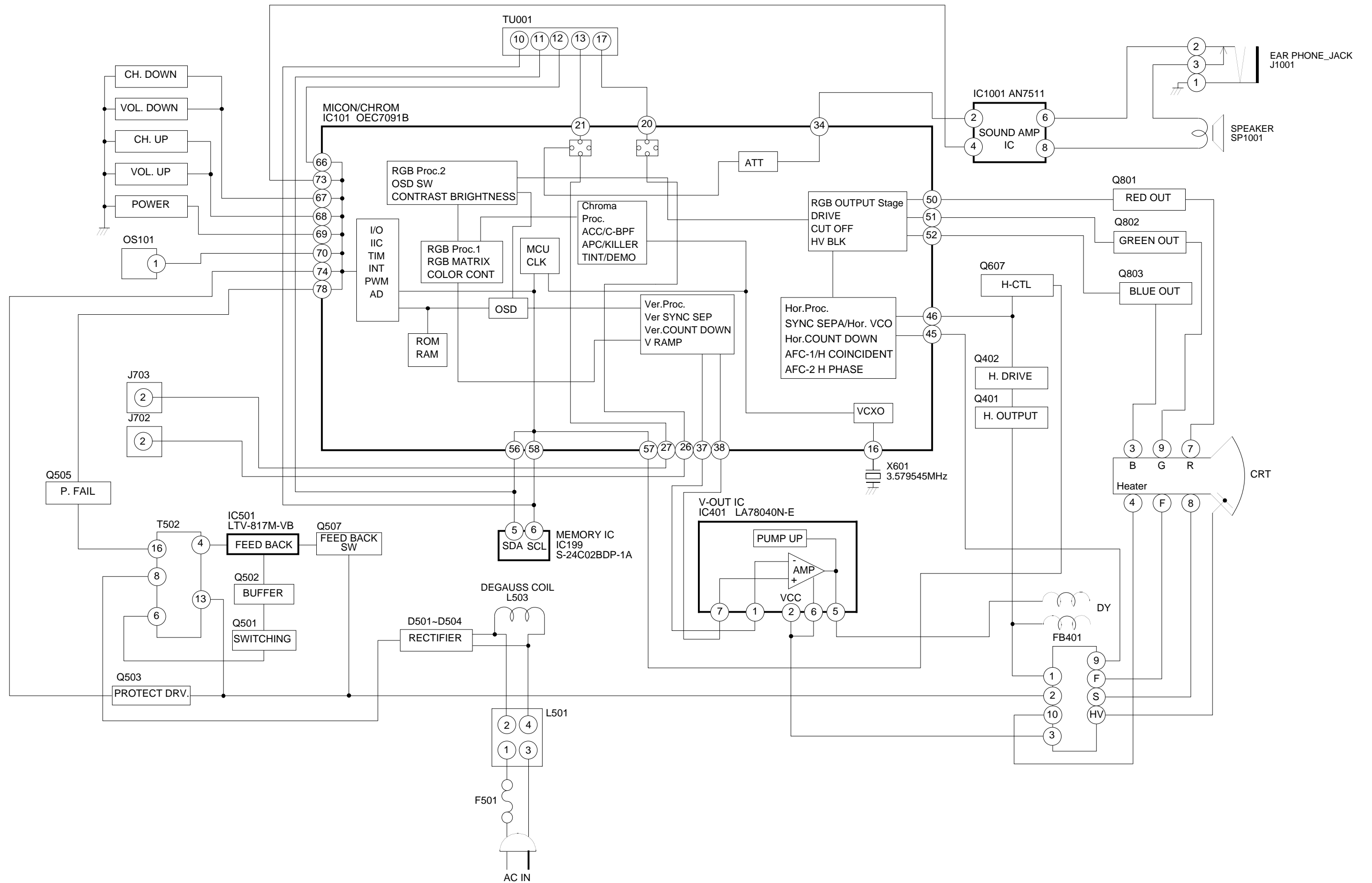
Fig. 3-2-b

ELECTRICAL ADJUSTMENTS

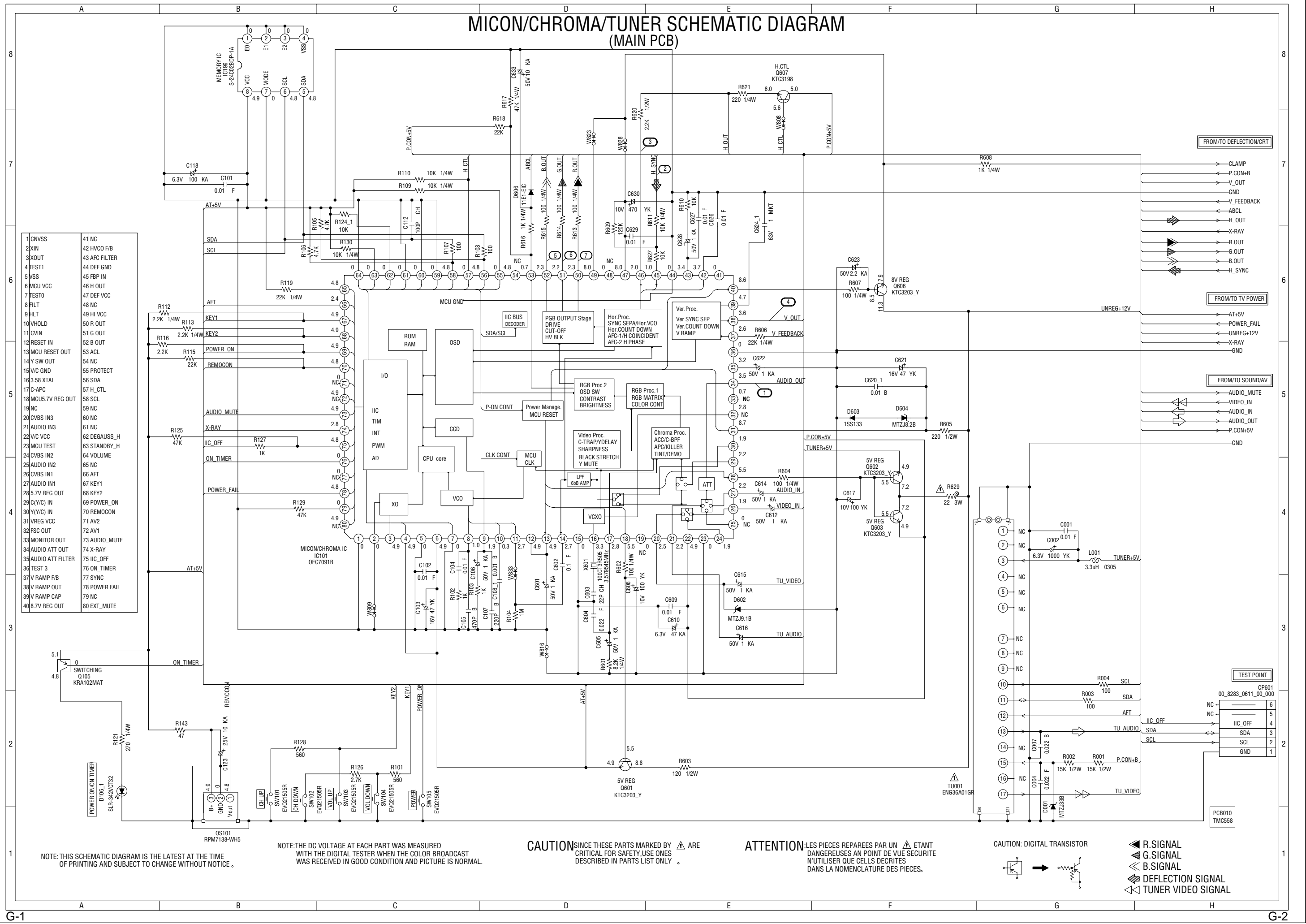
4. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (WIRING CONNECTION)



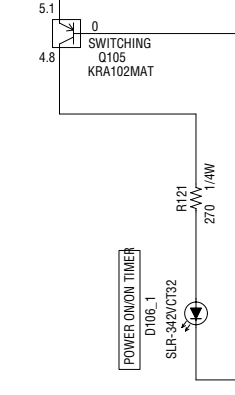
BLOCK DIAGRAM



MICON/CHROMA/TUNER SCHEMATIC DIAGRAM (MAIN PCB)



1	CNVSS	41	NC
2	XIN	42	HVCO F/B
3	XOUT	43	AFC FILTER
4	TEST1	44	DEF GND
5	VSS	45	FBP IN
6	MCU VCC	46	H OUT
7	TEST0	47	DEF VCC
8	FILT	48	NC
9	HLT	49	HI VCC
10	WHOLD	50	R OUT
11	CVIN	51	G OUT
12	RESET IN	52	B OUT
13	MCU RESET OUT	53	ACL
14	Y SW OUT	54	NC
15	V/C GND	55	PROTECT
16	3.58 XTAL	56	SDA
17	C-APC	57	H_CTL
18	MCU5.7V REG OUT	58	SCL
19	NC	59	NC
20	CVBS IN3	60	NC
21	AUDIO IN3	61	NC
22	V/C VCC	62	DEGAUSS_H
23	MCU TEST	63	STANDBY_H
24	CVBS IN2	64	VOLUME
25	AUDIO IN2	65	NC
26	CVBS IN1	66	AFT
27	AUDIO IN1	67	KEY1
28	5.7V REG OUT	68	KEY2
29	C(Y/C) IN	69	POWER_ON
30	Y(Y/C) IN	70	REMOCON
31	VREG VCC	71	AV2
32	FSC OUT	72	AV1
33	MONITOR OUT	73	AUDIO_MUTE
34	AUDIO ATT OUT	74	X-RAY
35	AUDIO ATT FILTER	75	IIC_OFF
36	TEST 3	76	ON_TIMER
37	V RAMP F/B	77	SYNC
38	V RAMP OUT	78	POWER_FAIL
39	V RAMP CAP	79	NC
40	8.7V REG OUT	80	EXT_MUTE

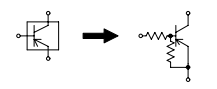


NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

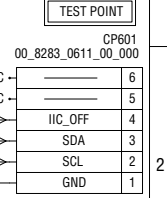
ATTENTION: LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DÉCRITES DANS LA NOMENCLATURE DES PIECES.

CAUTION: DIGITAL TRANSISTOR



- R.SIGNAL
- G.SIGNAL
- B.SIGNAL
- DEFLECTION SIGNAL
- TUNER VIDEO SIGNAL

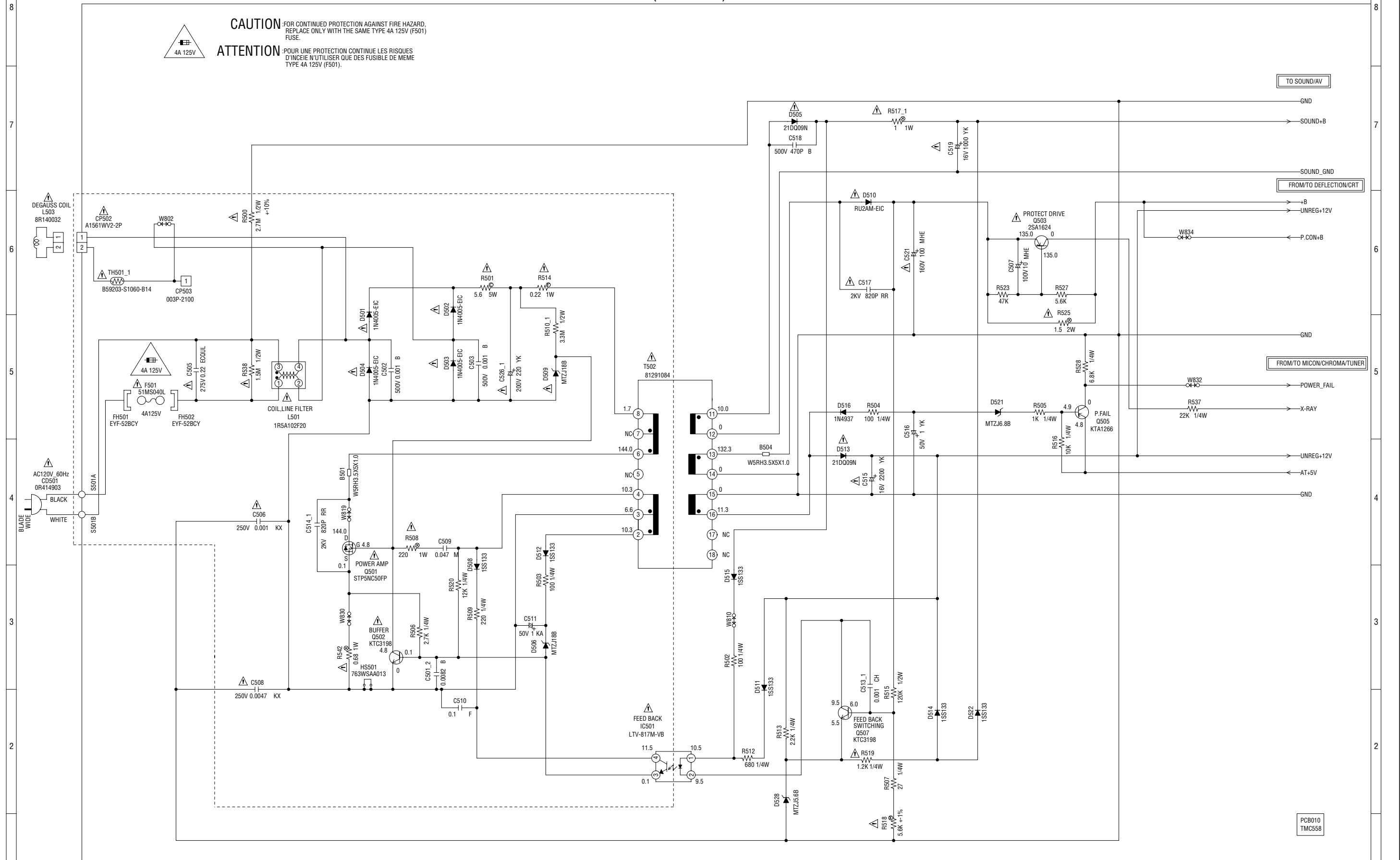
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.



PCB010 TMC558

TV POWER SCHEMATIC DIAGRAM (MAIN PCB)

CAUTION FOR CONTINUED PROTECTION AGAINST FIRE HAZARD, REPLACE ONLY WITH THE SAME TYPE 4A 125V FUSE.
ATTENTION POUR UNE PROTECTION CONTINUE LES RISQUES D'INCENDIE N'UTILISER QUE DES FUSIBLE DE MEME TYPE 4A 125V (F501).



NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR.
 THE ALUMI ELECTROLYTIC CAPACITOR MARKED NP IS NON POLAR ONE.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

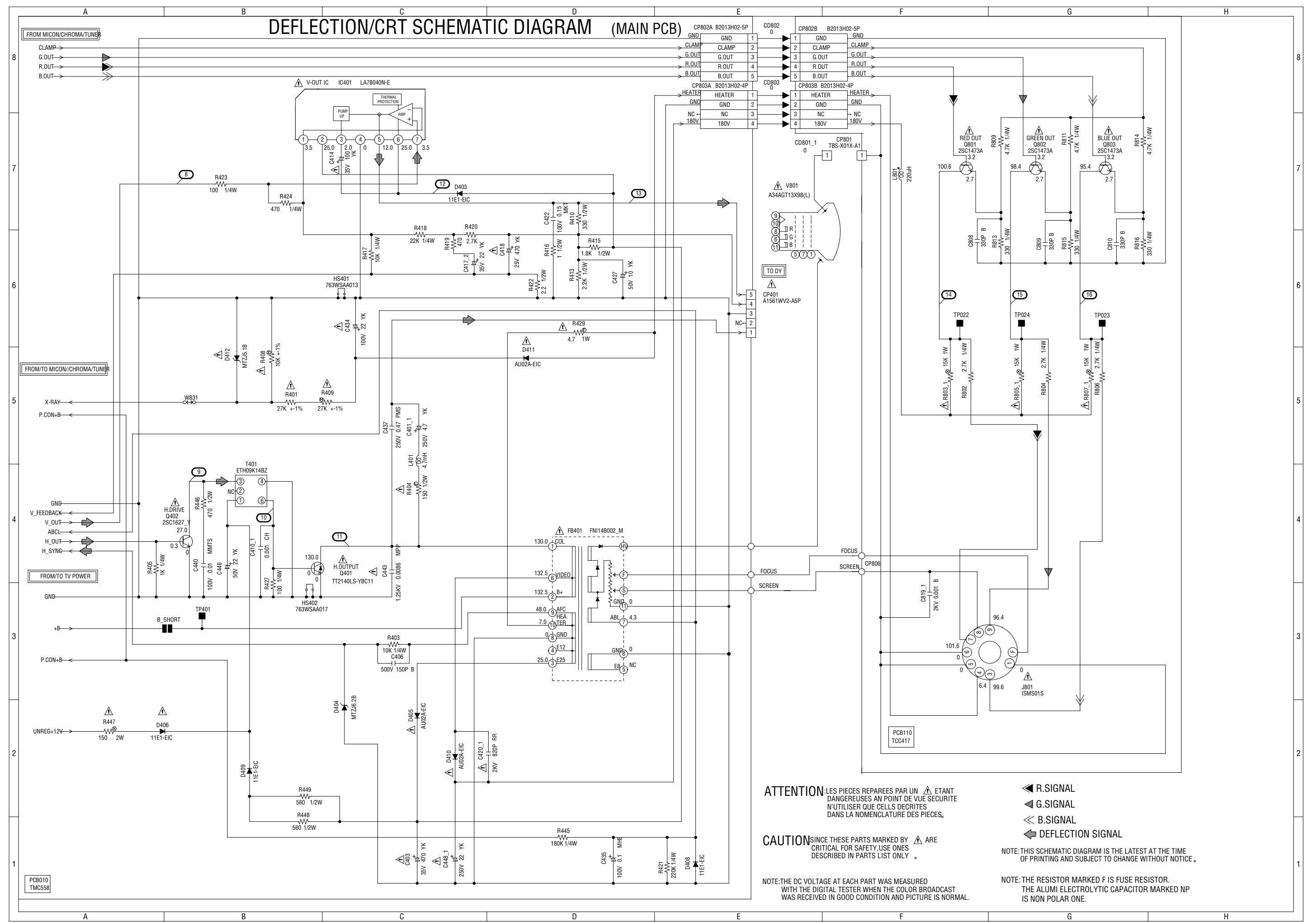
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION LES PIECES REPARÉES PAR UN ETANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DÉCRITES DANS LA NOMENCLATURE DES PIECES.

PCB010
TMC558

DEFLECTION/CRT SCHEMATIC DIAGRAM (MAIN PCB)



ATTENTION - LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION - SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

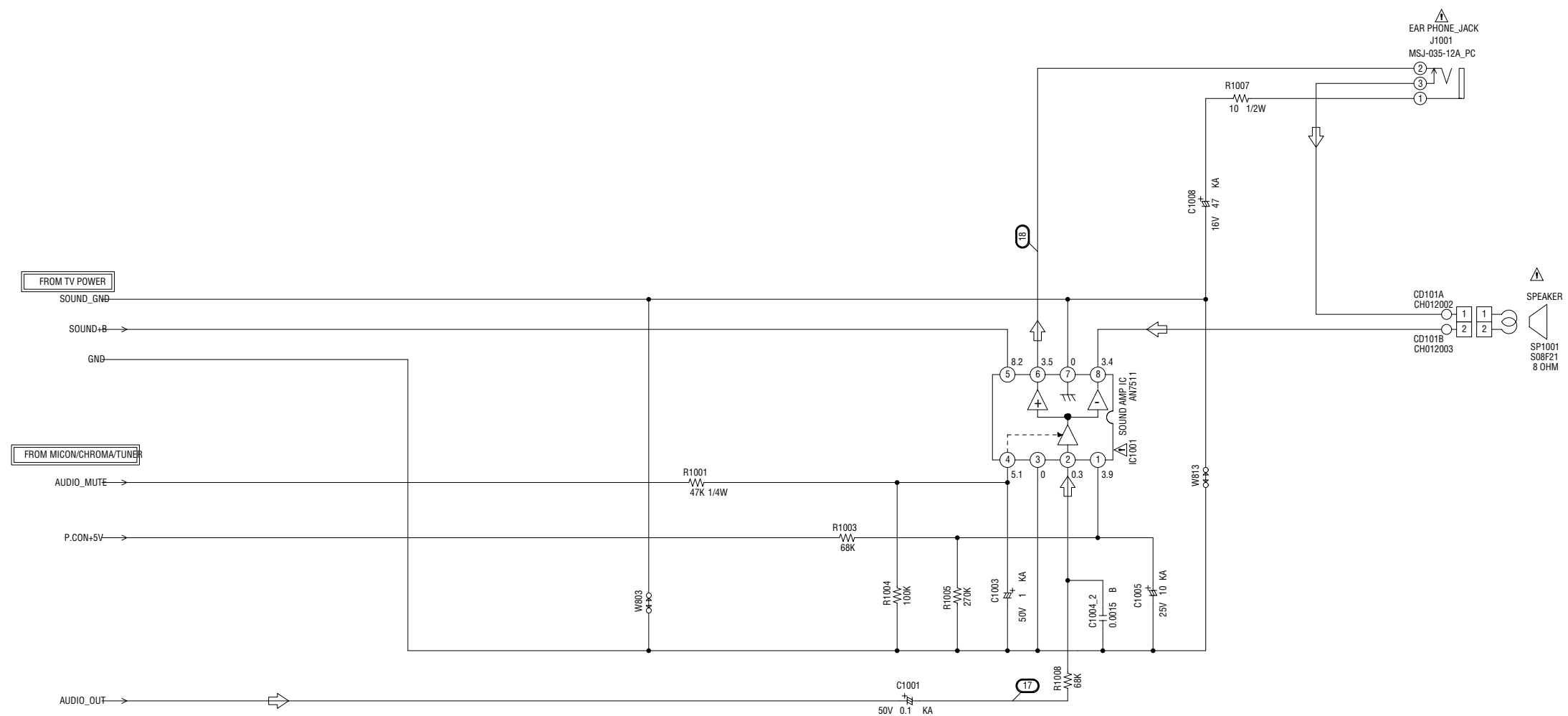
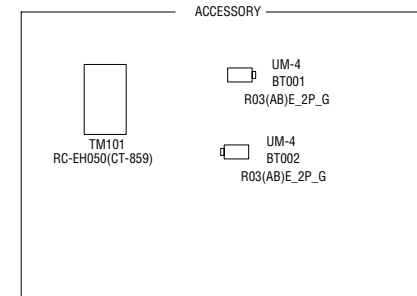
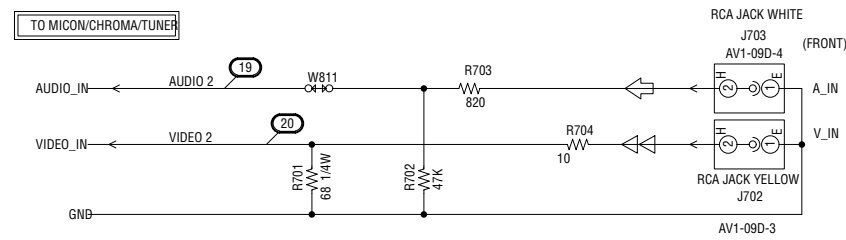
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

- R.SIGNAL
- G.SIGNAL
- B.SIGNAL
- DEFLECTION SIGNAL

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR. THE ALUMI ELECTROLYTIC CAPACITOR MARKED NP IS NON POLAR ONE.

SOUND/AV SCHEMATIC DIAGRAM (MAIN PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

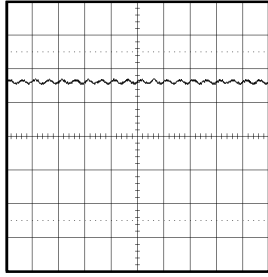
ATTENTION LES PIECES REPARÉES PAR UN ETANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

TUNER VIDEO SIGNAL
 AUDIO SIGNAL

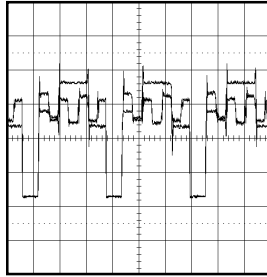
PCB010
TMC558

WAVEFORMS

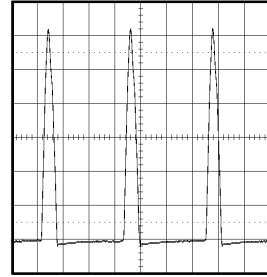
MICON/CHROMA/TUNER



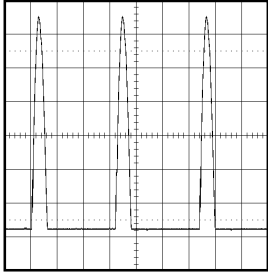
① 0.5V 2ms/div



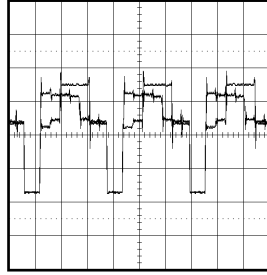
⑥ 1V 20µs/div



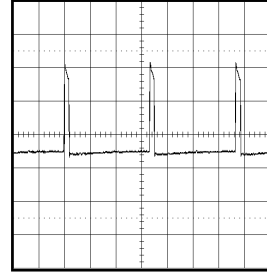
⑪ 200V 20µs/div



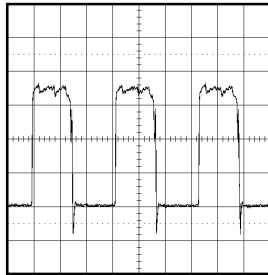
② 20V 20µs/div



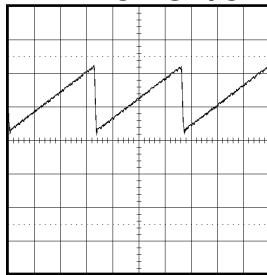
⑦ 1V 20µs/div



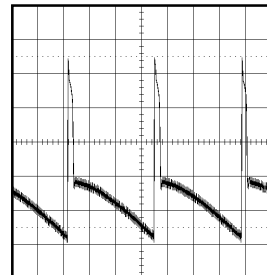
⑫ 10V 5ms/div



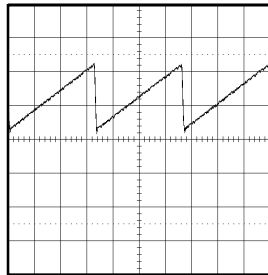
③ 200mV 20µs/div



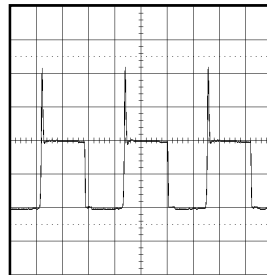
⑧ 0.5V 5ms/div



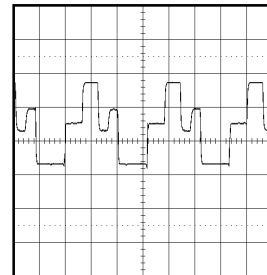
⑬ 10V 5ms/div



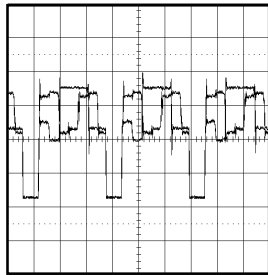
④ 0.5V 5ms/div



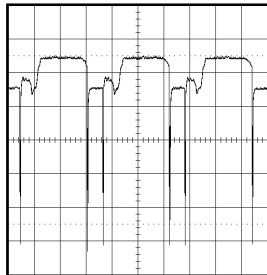
⑨ 20V 20µs/div



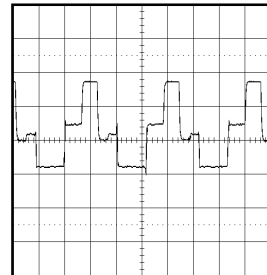
⑭ 50V 20µs/div



⑤ 1V 20µs/div

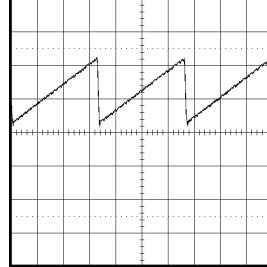


⑩ 2V 20µs/div

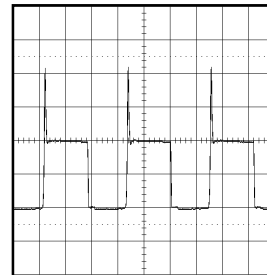


⑮ 50V 20µs/div

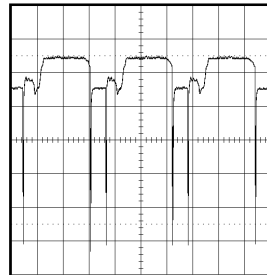
DEFLECTION/CRT



⑧ 0.5V 5ms/div



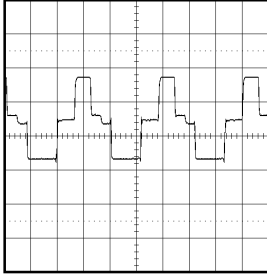
⑨ 20V 20µs/div



⑩ 2V 20µs/div

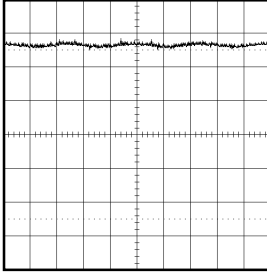
NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

WAVEFORMS

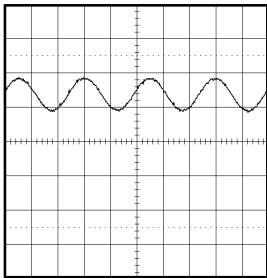


⑩ 50V 20 μ s/div

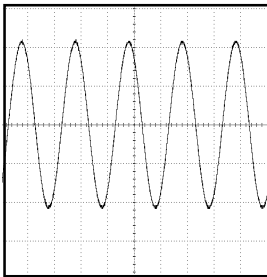
SOUND/AV



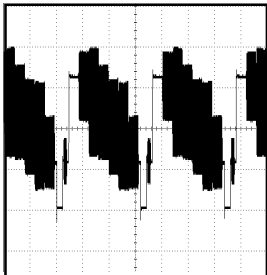
⑪ 0.5V 1ms/div



⑫ 1V 1ms/div



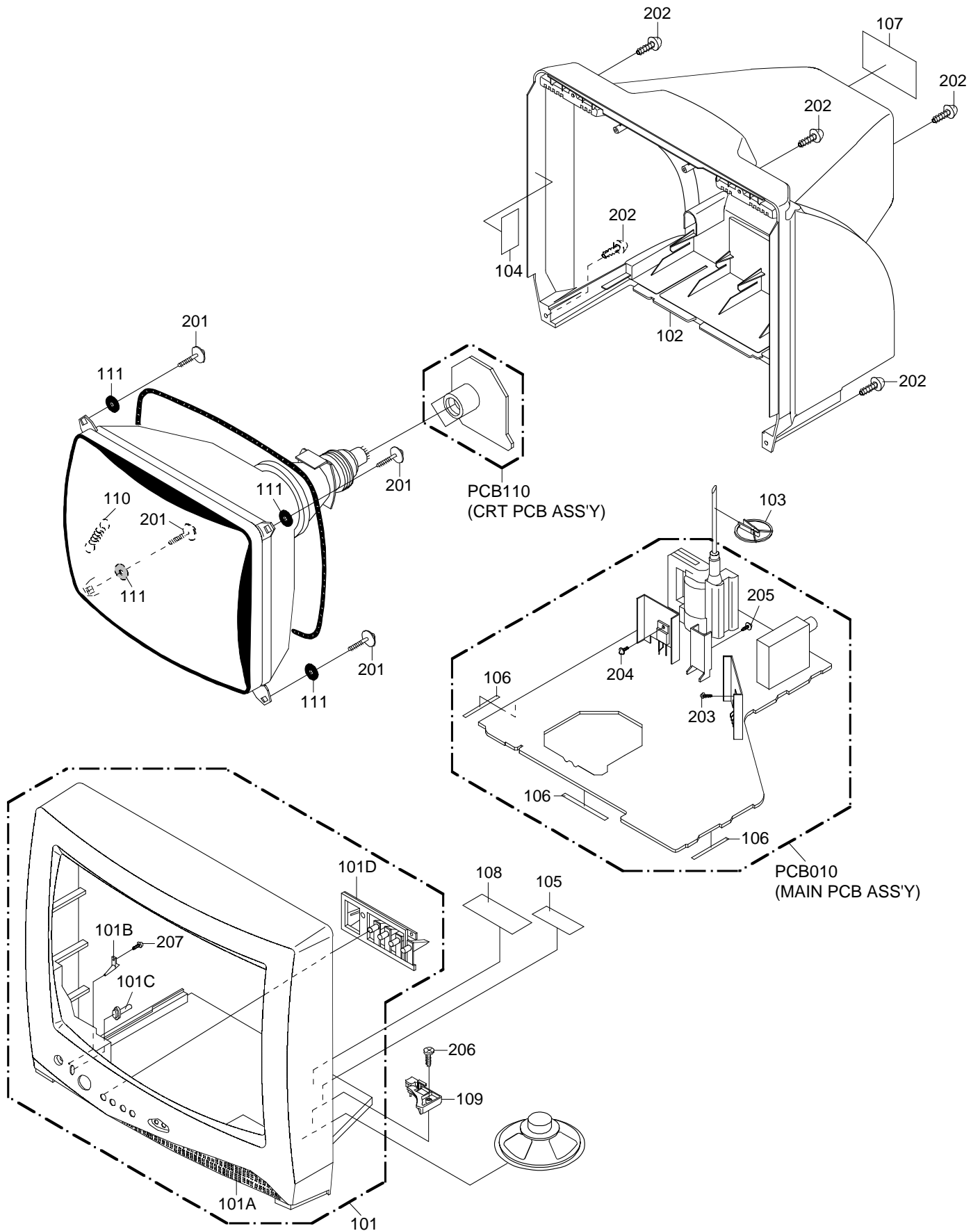
⑬ 200mV 500 μ s/div



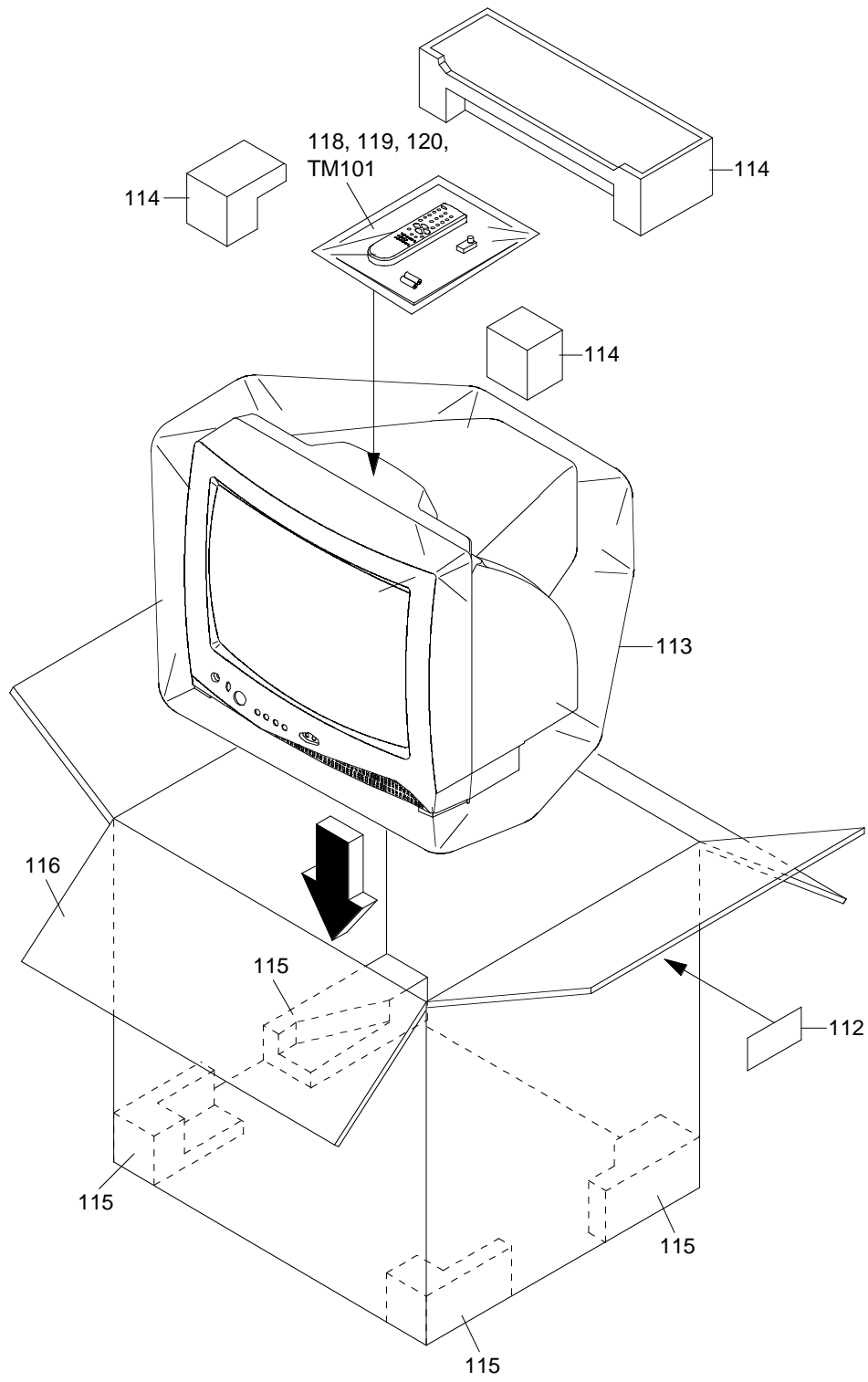
⑭ 500mV 20 μ s/div

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

MECHANICAL EXPLODED VIEW



MECHANICAL EXPLODED VIEW (PACKING DIAGRAM)



MECHANICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description	
101	AE003318	A3M127G720	CABINET,FRONT ASSY	
101A	AE004096	701WPJC674	CABINET,FRONT	
101B	AE004097	713WPAA147	GLASS,LED	
101C	AE004098	713WPAA146	GUIDE,REMOCON	
101D	AE004099	735WPBB102	BUTTON,FRAME	
102	AE003321	A3M127G740	CABINET,BACK ASSY	
103	BZ710260	899HV3T000	HOLDER,ANODE WIRE	
104	AE000006	7220001119	SHEET,CSA WARNING	
105	AE000091	722000A023	SHEET,HWC	
106	AE000535	800WQ0A024	FELT SHEET	
107	AE003322	722549A322	SHEET,RATING	
108	AD300132	7230006818	SHEET,CAUTION	
109	AD300808	735WPA0396	SPEAKER HOLDER	
110	AD300759	741WUA0021	SPRING,EARTH	
111	AE000053	800WR0A011	SHEET,CRT SUPPORT (D)	
112	AE003323	723000C490	SHEET,BAR CODE	
113	AE000093	791WHA0090	LAMIFILM,BAG	
114	AD300809	792WHAA052	PACKAGE,TOP	
115	AD300810	792WHAA053	PACKAGE,BOTTOM	
116	AE003324	793WCDC102	GIFT BOX	
117	AE003325	A3M127G975	INSTRUCTION BOOK KIT	
118	AD302406	JB5UD200	POLYBAG,INSTRUCTION(RED CAUTION)	
119	AD300022	J3I70417	REGISTRATION CARD	
120	AE003326	J3M12701A	INSTRUCTION BOOK	
201	BZ710275	8121J50B54	SCREW,TAP TITE(P) GW20	5x28
202	BZ710035	8117540A64	SCREW,TAPPING(B0) TRUSS	4x16
203	BZ710018	8107630804	SCREW,TAP TITE(S) BRAZIER	3x8
204	BZ710352	8109I30604	SCREW,TAP TITE(B) WH7	3x6
205	BZ710562	8109I30804	SCREW,TAP TITE(B) WH7	3x8
206	BZ710031	8110630A04	SCREW,TAP TITE(P) BRAZIER	3x10
207	BZ710030	8110630804	SCREW,TAP TITE(P) BRAZIER	3x8

ELECTRICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description
RESISTORS			
▲R401	BZ210089	R4X5T6273F	R,METAL 27K OHM 1/6W
▲R404	AE004065	R615U2151J	R,FUSE 150 OHM 1/2W
▲R408	BZ210092	R4X5T6103F	R,METAL 10K OHM 1/6W
▲R409	BZ210089	R4X5T6273F	R,METAL 27K OHM 1/6W
▲R429	AD301700	R635814R7J	R,FUSE 4.7 OHM 1W
▲R447	BZ210229	R3X28A151J	R,METAL OXIDE 150 OHM 2W
▲R500	BZ210080	R0G3K2275K	RC 2.7M OHM 1/2W
▲R501	AD300782	R5Y2CD5R6J	R,CEMENT 5.6 OHM 5W
▲R508	AD300783	R3X181221J	R,METAL OXIDE 220 OHM 1W
▲R509	BZ210135	R002T4221J	RC 220 OHM 1/4W
R510	AE003327	R00202335J	RC 3.3M OHM 1/2W
▲R514	BZ210190	R63581R22J	R,FUSE 0.22 OHM 1W
▲R515	BZ210081	R002T2124J	RC 120K OHM 1/2W
▲R517	BZ210039	R3X181010J	R,METAL OXIDE 1 OHM 1W
▲R518	AD300036	R4X5T6562F	R,METAL 5.6K OHM 1/6W
▲R519	BZ210124	R002T4122J	RC 1.2K OHM 1/4W
▲R525	BZ210097	R3X18A1R5J	R,METAL OXIDE 1.5 OHM 2W
▲R538	BZ210206	R002T2155J	RC 1.5M OHM 1/2W
▲R542	BZ210058	R3X181R68J	R,METAL OXIDE 0.68 OHM 1W
▲R629	AE000081	R3X28B220J	R,METAL 22 OHM 3W
▲R803	BZ210099	R3X181153J	R,METAL OXIDE 15K OHM 1W
▲R805	BZ210099	R3X181153J	R,METAL OXIDE 15K OHM 1W
▲R807	BZ210099	R3X181153J	R,METAL OXIDE 15K OHM 1W
CAPACITORS			
▲C403	BZ110149	E02LT4471M	CE 470 UF 35V
▲C414	AD301434	E02LU4101M	CE 100 UF 35V
▲C418	BZ110041	E02LT3471M	CE 470 UF 25V
C420	BZ110203	C0PLRR7W2K	CC 820 PF 2KV RR
▲C434	BZ110195	E02LU8220M	CE 22 UF 100V
C437	BZ210173	P4J7F3474J	CMPP 0.47 UF 250V PMS
▲C443	BZ110258	P4N8FJ862H	CMPP 0.0086UF 1.25KV
▲C446	BZ110205	E02LU5220M	CE 22 UF 50V
▲C448	BZ110204	E0ELFD220M	CE 22 UF 250V
▲C503	BZ110061	C0JTB0513K	CC 0.001 UF 500V B
▲C505	BZ110025	P2122B224M	CMP 0.22 UF 275V ECQUL
▲C506	AD301026	CD39E0M13M	CC 0.001 UF 250V
▲C508	AE002878	CD39E0MQ3M	CC 0.0047UF 250V
C514	BZ110203	C0PLRR7W2K	CC 820 PF 2KV RR
▲C515	BZ110135	E02L02222M	CE 2200 UF 16V
C517	BZ110203	C0PLRR7W2K	CC 820 PF 2KV RR
▲C519	AD300925	E02LT2102M	CE 1000 UF 16V
C521	BZ110092	E5EZFB101M	CE 100 UF 160V
▲C526	BZ110089	E02LFC221M	CE 220 UF 200V
C615	AE003280	E52H05010M	CE 1 UF 50V
C819	BZ110247	C0JBB0713K	CC 0.001 UF 2KV B
DIODES			
D001	BZ410037	D97U03301B	DIODE,ZENER MTZJ33B T-77
D106	BZ410054	0021721150	LED SLR-342VCT32
D403	BZ410043	D2WT011E10	DIODE,SILICON 11E1-EIC
D404	BZ410066	D97U06R21B	DIODE,ZENER MTZJ6.2B T-77
▲D405	BZ410063	D2WTAU02A0	DIODE,SILICON AU02A-EIC
D406	BZ410043	D2WT011E10	DIODE,SILICON 11E1-EIC
D408	BZ410043	D2WT011E10	DIODE,SILICON 11E1-EIC
D409	BZ410043	D2WT011E10	DIODE,SILICON 11E1-EIC
▲D410	BZ410063	D2WTAU02A0	DIODE,SILICON AU02A-EIC
▲D411	BZ410063	D2WTAU02A0	DIODE,SILICON AU02A-EIC
▲D412	BZ410020	D97U05R11B	DIODE,ZENER MTZJ5.1B T-77
▲D501	BZ410085	D2WXN40050	DIODE,SILICON 1N4005-EIC
▲D502	BZ410085	D2WXN40050	DIODE,SILICON 1N4005-EIC
▲D503	BZ410085	D2WXN40050	DIODE,SILICON 1N4005-EIC
▲D504	BZ410085	D2WXN40050	DIODE,SILICON 1N4005-EIC
▲D505	BZ410010	D28T21DQN9	DIODE,SCHOTTKY 21DQ09N-TA2B1
D506	AD300671	D97U01801B	DIODE,ZENER MTZJ18B T-77
D508	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
▲D509	AD300671	D97U01801B	DIODE,ZENER MTZJ18B T-77
▲D510	BZ410080	D2WXRU2AM0	DIODE,SILICON RU2AM-EIC
D511	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
▲D512	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D513	BZ410010	D28T21DQN9	DIODE,SCHOTTKY 21DQ09N-TA2B1
D514	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D515	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77

ELECTRICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description
DIODES			
△D516	AD300731	D2WXN49370	DIODE,SILICON 1N4937
D521	BZ410022	D97U06R81B	DIODE,ZENER MTZJ6.8B T-77
D522	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D528	BZ410021	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
D602	BZ410023	D97U09R11B	DIODE,ZENER MTZJ9.1B T-77
D603	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D604	BZ410058	D97U08R21B	DIODE,ZENER MTZJ8.2B T-77
D606	BZ410043	D2WT011E10	DIODE,SILICON 11E1-EIC
ICS			
IC101	AE002802	I56F07091B	IC OEC7091B
IC199	AD302160	A3M105A015	IC S-24C02BDP-1A
△IC401	AE002783	I03TD804N0	IC LA78040N-E
△IC501	BZ410088	0002E00610	PHOTO COUPLER LTV-817M-VB
IC1001	BZ611001	I01DP75110	IC AN7511
TRANSISTORS			
Q105	BZ510086	TPATB03003	COMPOUND TRANSISTOR KRA102MAT
△Q401	AD301779	TD3Q021400	TRANSISTOR,SILICON TT2140LS-YBC11
△Q402	BZ510089	TC5T01627Y	TRANSISTOR,SILICON 2SC1627_Y(TPE2)
△Q501	BZ510093	TJXG5NC500	FET STP5NC50FP
△Q502	BZ510069	TCATC31980	TRANSISTOR,SILICON KTC3198-AT(Y,GR)
Q503	BZ510004	TA3T016240	TRANSISTOR,SILICON 2SA1624-AA
Q505	BZ510073	TAATA12660	TRANSISTOR,SILICON KTA1266-AT(Y,GR)
Q507	BZ510069	TCATC31980	TRANSISTOR,SILICON KTC3198-AT(Y,GR)
Q601	BZ510070	TCAT032034	TRANSISTOR,SILICON KTC3203_Y-AT
Q602	BZ510070	TCAT032034	TRANSISTOR,SILICON KTC3203_Y-AT
Q603	BZ510070	TCAT032034	TRANSISTOR,SILICON KTC3203_Y-AT
Q606	BZ510070	TCAT032034	TRANSISTOR,SILICON KTC3203_Y-AT
Q607	BZ510069	TCATC31980	TRANSISTOR,SILICON KTC3198-AT(Y,GR)
△Q801	AD300794	TCKT1473A0	TRANSISTOR,SILICON 2SC1473A-TA-(RQ)
△Q802	AD300794	TCKT1473A0	TRANSISTOR,SILICON 2SC1473A-TA-(RQ)
△Q803	AD300794	TCKT1473A0	TRANSISTOR,SILICON 2SC1473A-TA-(RQ)
COILS & TRANSFORMERS			
L001	AE000290	02167F3R3J	COIL 3.3 UH
L401	AD301644	021L75472J	COIL 4.7 MH
△L501	AD300677	029T00A7M1	COIL,LINE FILTER 1R5A102F20
△L503	AD302161	028R140032	COIL,DEGAUSS 8R140032
L801	BZ310113	021673221K	COIL 220 UH
T401	BZ310157	045009003J	TRANS,HORIZONTAL DRIVE ETH09K14BZ
△T502	AD302162	0481291084	TRANSFORMER,SWITCHING 81291084
JACKS			
J702	AD300680	060Q401077	RCA JACK AV1-09D-3
J703	AD300681	060Q401076	RCA JACK AV1-09D-4
△J801	AD301147	066F120018	SOCKET,CATHODE RAY TUBE ISMS01S
J1001	AD302163	060J121014	JACK,RCA,3.5 MSJ-035-12A_PC
SWITCHES			
SW101	BZ612010	0504101T34	SWITCH,TACT EVQ21505R
SW102	BZ612010	0504101T34	SWITCH,TACT EVQ21505R
SW103	BZ612010	0504101T34	SWITCH,TACT EVQ21505R
SW104	BZ612010	0504101T34	SWITCH,TACT EVQ21505R
SW105	BZ612010	0504101T34	SWITCH,TACT EVQ21505R
P.C.BOARD ASSEMBLIES			
PCB010	AE003328	A3M127G010	PCB ASS'Y TMC558A
PCB110	AE003329	A3M127G110	PCB ASS'Y TCC417A
MISCELLANEOUS			
B501	BZ310121	024HT03553	CORE,BEADS W5RH3.5X5X1.0
B504	BZ310121	024HT03553	CORE,BEADS W5RH3.5X5X1.0
BT001	AE000012	1412004008	BATTERY,MANGAN R03(AB)E_2P_G
BT002	AE000012	1412004008	BATTERY,MANGAN R03(AB)E_2P_G
△CD501	AD300685	120R414903	CORD,AC BUSH OR414903
△CP401	BZ614303	069S450089	CONNECTOR PCB SIDE A1561WV2-A5P
△CP502	AD300687	069S420110	CONNECTOR PCB SIDE A1561WV2-2P
CP503	BZ614016	069W01001A	CONNECTOR PCB SIDE 003P-2100
CP601	AD301329	069E260659	CONNECTOR PCB SIDE 00_8283_0611_00_00
CP801	AD300800	069W010030	CONNECTOR PCB SIDE TBS-X01X-A1
CD101A	AD301330	06CH012002	CORD,CONNECTOR CH012002
CD101B	AD301331	06CH012003	CORD,CONNECTOR CH012003
CP802A	BZ614276	067U005049	WIRE HOLDER B2013H02-5P
CP802B	BZ614276	067U005049	WIRE HOLDER B2013H02-5P
CP803A	BZ614334	067U004029	WIRE HOLDER B2013H02-4P
CP803B	BZ614334	067U004029	WIRE HOLDER B2013H02-4P
EL001	BZ614043	124116281A	EYE LET XRY16X28BD

ELECTRICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description
MISCELLANEOUS			
EL002	BZ614044	124120301A	EYE LET
△F501	AD302166	081PC04005	FUSE
△FB401	AE003330	043214050F	TRANSFORMER,FLYBACK
FH501	AE002634	06710T0009	HOLDER,FUSE
FH502	AE002634	06710T0009	HOLDER,FUSE
OS101	AD301048	0773071001	REMOTE RECEIVER
S101	AD302168	WBL6026038	FLAT CABLE AWM2468 A
S102	BZ614371	WCL6834038	FLAT CABLE AWM2468 A
SP1001	AD300689	070Y132018	SPEAKER
△TH501	AD302000	D8EE0B1400	DEGAUSS ELEMENT
TM101	AE003331	076N0EH050	TRANSMITTER
△TU001	AE001528	0163100007	RF UNIT
△V801	BZ614141	098Q1404B2	CRT W/DY
X601	AD302003	100CT3R505	CRYSTAL

RESISTOR

RC..... CARBON RESISTOR

CAPACITORS

CC..... CERAMIC CAPACITOR
 CE..... ALUMI ELECTROLYTIC CAPACITOR
 CP..... POLYESTER CAPACITOR
 CPP..... POLYPROPYLENE CAPACITOR
 CPL..... PLASTIC CAPACITOR
 CMP..... METAL POLYESTER CAPACITOR
 CMPL..... METAL PLASTIC CAPACITOR
 CMPP..... METAL POLYPROPYLENE CAPACITOR

TOSHIBA CORPORATION

1-1, SHIBAURA 1-CHOME, MINATO-KU, TOKYO 105-8001, JAPAN

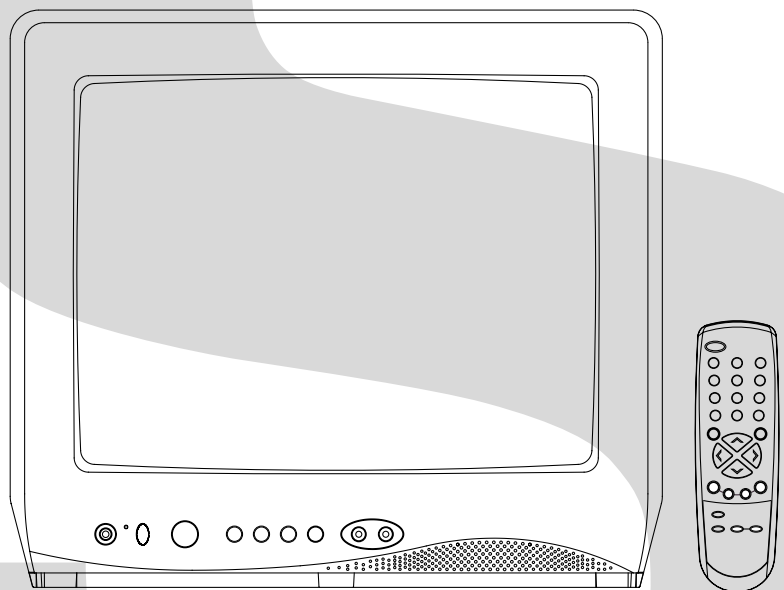
TOSHIBA

FILE NO. 053-200408A

SERVICE MANUAL

COLOR TELEVISION

13A24



TOSHIBA

TOSHIBA CORPORATION DIGITAL MEDIA NETWORK COMPANY
VISUAL MEDIA NETWORK DIV.
INTERNATIONAL CUSTOMER SERVICE & SUPPORT DEPT [11F-B]
TOSHIBA BLDG.
1-1, SHIBAURA 1-CHOME, MINATOKU, TOKYO 105-8001, JAPAN
FACSIMILE: (03)5444-9439 PONE: (03)3457-3536

SERVICE INSTRUCTION

FILE NO. 053-200408A
DATE: Aug., 2004
RANK:

A

Product: COLOR TELEVISION Model: 13A24 (for CANADA only)
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Symptom: Delete the V-Chip function

Corrective action: Parts exchange.

Applicable units: 8643A3033 or younger.

TOSHIBA CORPORATION

KATSUMI TSUNODA
MANAGER
INTERNATIONAL CUSTOMER
SERVICE & SUPPORT DEPT

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	MFR'S VERSION D			MFR'S VERSION E			CAUSE
	PART NO.	DESCRIPTION	TSB P/N	PART NO.	DESCRIPTION	TSB P/N	
IC199	A3M105A015	IC S-24C02BDP-1A	AD302160	A3M128G015	IC S-24C02BDP-1A	AE005401	Delete the V-Chip.
PCB010	A3M127G010	MAIN PCB ASS'Y (VERSION D) TMC558A	AE003328	A3M128V010	MAIN PCB ASS'Y (VERSION E) TMC558A	AE005402	

All parts are interchangeable between version.

ORION ELECTRIC CO.,LTD.
41-1 IEHISA-CHO,TAKEFU-CITY,FUKUI 915-8555 JAPAN
FACSIMILE: (0778)24-5456 PHONE: (0778)23-0001

SERVICE INSTRUCTION

FILE NO. 053-200408B

DATE:Feb.,2005

RANK:

A

Product: COLOR TELEVISION

Model: 13A24

Corrective reason: Performance improvement of IC

Corrective action: Parts exchange and memory data change.

Applicable units: 1243B9500 or younger.

ORION ELECTRIC CO.,LTD.

NOBUO TSUKAMOTO
GROUP LEADER
MANUAL GROUP
TECHNICAL ENGINEERING DEPT

IC199 memory data

WHEN REPLACING EEPROM (MEMORY) IC

Address	From	To	Cause
00	50	D0	Change of MICON IC.
0A	0B	00	

How to Change memory data

1. Enter DATA SET mode by setting VOLUME to minimum.
2. Press both VOL. DOWN button on the set and Channel button **(6)** on the remote control for more than 1 seconds.

	ADDRESS	DATA
	□	□
INIT	00	50
CRT ON	0010	

3. ADDRESS is now selected and should "blink". Using the VOL. +/- button on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
 4. Press ENTER to select DATA. When DATA is selected, it will "blink".
 5. Again, step through the DATA using VOL. +/- button until required DATA value has been selected.
 6. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
 7. Repeat steps 3 to 6 until all data has been checked.
 8. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input.
After the data input, set to the initializing of shipping.
 9. Turn POWER on.
 10. Press both VOL. DOWN button on the set and Channel button **(1)** on the remote control for more than 1 seconds.
 11. After the finishing of the initializing of shipping, the unit will turn off automatically.
- The unit will now have the correct DATA for the new MEMORY IC.

ELECTRICAL REPLACEMENT PARTS LIST

FOR USA

REF. NO.	MFR'S VERSION D			MFR'S VERSION F			CAUSE
	PART NO.	DESCRIPTION	TSB P/N	PART NO.	DESCRIPTION	TSB P/N	
IC101	I56F07091B	IC OEC7091B	AE002802	I56F07091C	IC OEC7091C	AE005644	MICON VERSION UP
IC199	A3M105A015	IC S-24C02BDP-1A	AD302160	A3M105A015	IC S-24C02BDP-1A	AD302160	
PCB010	A3M127G010	MAIN PCB ASS'Y (VERSION D) TMC558A	AE003328	A3M127V010	MAIN PCB ASS'Y (VERSION F) TMC558A	AE006917	

All parts are not interchangeable between version.

FOR CANADA

REF. NO.	MFR'S VERSION E			MFR'S VERSION G			CAUSE
	PART NO.	DESCRIPTION	TSB P/N	PART NO.	DESCRIPTION	TSB P/N	
IC101	I56F07091B	IC OEC7091B	AE002802	I56F07091C	IC OEC7091C	AE005644	MICON VERSION UP
IC199	A3M128G015	IC S-24C02BDP-1A	AE005401	A3M128G015	IC S-24C02BDP-1A	AE005401	
PCB010	A3M128V010	MAIN PCB ASS'Y (VERSION E) TMC558A	AE005402	A3M128V010	MAIN PCB ASS'Y (VERSION G) TMC558A	AE005402	

All parts are not interchangeable between version.

TOSHIBA CORPORATION

1-1, SHIBAURA 1-CHOME, MINATO-KU, TOKYO 105-8001, JAPAN